

SAMPLE QUESTION PAPER (THEORY)

Qualification Pack Name: Warper - Direct Warping Machine

QP Code: TSC/Q2101 Version: 1.0 NSQF Level: 2

TSC/N2101 – Taking charge of shift and handing over shift to Warper Direct Warping Machine

Q1. By what time must one report for the shift with the necessary operational tools when handing over of shift in the department?

- A. 1 hour before
- B. 15-30 minutes before
- C. 10-15 minutes before
- D. The previous day

Q2. What information has to be gathered from the previous shift worker during handover?

- A. Quality issues
- B. Production updates
- C. Safety instructions
- D. All of these

Q3. What is the primary purpose of inspecting the condition of running beams in a warping machine?

- A. To check the colour of the yarn
- B. To ensure machine speed
- C. To check the size of the beam
- D. To ensure even distribution of yarn

TSC/N2102 – Operating a Direct Warping Machine

Q4. How should the run out cones be handled?

- A. Disposed into waste bins
- B. Kept under the Warper's beam
- C. Collected in separate trolleys/bags provided
- D. Kept on the floor

Q5. What details are needed to record during production?

- A. Yarn specification
- B. Number of cones
- C. Gross and net weight of the packed cones
- D. All of these

Q6. How is the overlapping of warp ends corrected?

- A. Draw the ends using hands
- B. Press the ends by applying weight
- C. By using a warping comb
- D. Using a stick

TSC/N2103 – Piecing the broken yarn at Direct warping

Q7. How is yarn breakage identified during warping?

- A. By patrolling and observing around the warping machine area
- B. By using sensors only
- C. By checking only the creel head
- D. By checking only the warping beam

Q8. Which is the most common method of piecing in warping?

- A. Overlapping method
- B. Butt splicing method
- C. Fusing using adhesives method
- D. Knotting method

Q9. What are the check points to be carried out during warping?

- A. Yarn tension
- B. Quality of cone winding
- C. Quality of the piecing done
- D. All of these

TSC/N9001 – Maintain work area, tools, and machines

Q10. At the workplace, it is important to _____.

- A. Follow personal hygiene
- B. Follow safe handling of tools and equipment
- C. Follow instructions
- D. All of these

Q11. What should you do in case of any faulty equipment?

- A. Keep it aside
- B. Report it to the Supervisor
- C. Throw it in the garbage
- D. Ignore it

Q12. When introduced with new standard working procedures in production, you _____.

- A. Will follow the procedures
- B. Will ignore as you are already experienced
- C. Will follow previous work standards
- D. Raise a complaint against Management

TSC/N9002 – Working in a team

Q13. If you realize that you cannot complete the urgent work on your own, what should you do?

- A. Try to complete it anyhow
- B. Inform your Supervisor and ask for help
- C. Ignore and complete it at your pace
- D. Pass the work to someone else

Q14. When you face disagreement with a Supervisor's order, how will you respond?

- A. Argue with the Supervisor
- B. Be calm and silent without responding
- C. Walk away
- D. Communicate your viewpoint assertively

Q15. What should you do if you have suggestions to improve production efficiency?

- A. Communicate with the Supervisor
- B. Will not share with anyone
- C. Do it without getting approval
- D. Ask a co-worker to share it

TSC/N9003 – Maintain health, safety and security at workplace

Q16. Identify the symbol



- A. Wash hands
- B. Use gloves
- C. Clapping hands
- D. Hand washing area

Q17. When should personal protective equipment (PPE) be used?

- A. Working in a group
- B. When the Supervisor is watching
- C. During audits
- D. While doing work at the workplace

Q18. What should you do if you notice a safety hazard in your workplace?

- A. Ignore it and continue working
- B. Report to the Supervisor immediately
- C. Try to fix it on your own
- D. Wait for someone to notice it

TSC/N9004 – Comply with industry and organizational requirement

Q19. Adhering to industry standards _____.

- A. Reduces production cost
- B. Ensures quality and safety
- C. Increases production speed
- D. Supports innovation

Q20. Following safety standards and rules helps to _____.

- A. Keep oneself safe and create a safe working place

- B. Increase production output
- C. Prevent delay in work
- D. Reduce raw material cost

Q21. When a problem is identified in the workplace, you should _____.

- A. Deal with the problem alone
- B. Discuss with co-workers only
- C. Report to the concerned authority
- D. Ignore the problem

DGT/VSQ/N0101 – Employability Skills (30 Hours)

Q22. Which of the following is the polite way of delegating a task?

- A. "You need to do this right now."
- B. "Get this done by the end of the day."
- C. "Could you please handle this task by the end of the day?"
- D. "This is your job, so just do it."

Q23. Why is it important for a business to comply with legal regulations?

- A. To avoid paying taxes
- B. To protect the rights of employees and customers
- C. To increase product prices
- D. To gain market share

Q24. Which phrase would you use to express gratitude?

- A. Goodbye
- B. Please
- C. Excuse Me
- D. Thank you

Answer Key

Answer Key: Q1 – B, Q2 – D, Q3 – D, Q4 – C, Q5 – D, Q6 – C, Q7 – A, Q8 – D, Q9 – D, Q10 – D, Q11 – B, Q12 – A, Q13 – B, Q14 – D, Q15 – A, Q16 – B, Q17 – D, Q18 – B, Q19 – B, Q20 – A, Q21 – C, Q22 – C, Q23 – B, Q24 – D.